



Safety Data Sheet

Original Preparation Date: 15-Apr-2009

Revision Date: 30-Nov-2016

Revision Number: 1

1. Identification

Product Name:

Citric Acid Anhydrous

Synonyms:2-hydroxy-1,2,3-propanetricarboxylic acid, or
2-hydroxypropane-1,2,3-tricarboxylic acid**Product Code:**

020410, 020420, 020440

Use of the Substance / Preparation:

Chemical intermediate, Personal care products, Cleaning/detergent products and other household products, Paper products, Construction products, Polymers and plastics products, Oil industry, Textile industry, Paints and coatings, Photography products, Laboratory reagents, Water treatment, Treatment of metal surfaces, Agricultural applications, Medical devices, Food additive

Contact Manufacturer:Archer Daniels Midland Company
4666 Faries Parkway
Decatur, IL 62526, USA
Telephone Number: (+1) 217-424-5200**Emergency response telephone number:**

Chemtrec 1-800-424-9300 (CCN 1635)

2. Hazard(s) identification

Emergency Overview

Warning. Irritating to eyes. Corrosive to metals (as aqueous solution). Product dust may cause mild, mechanical irritation. May form combustible dust concentrations in air (during processing and handling).

Appearance

White

Physical State

Solid: Powder / Granular

Odor

Odorless

This product IS classified as hazardous according to 29 CFR 1910.1200 (known as HCS 2012), amended to conform to the United Nations' Globally Harmonized System of Classification and Labeling of Chemicals (GHS). Depending on the intended use, this product is classified as hazardous according to the criteria contained in the Hazardous Products Regulations (SOR/2015-17), also known as WHMIS 2015.

NOTE: Certain products covered under other Canadian legislation, including but not limited to cosmetics, devices, drugs or food (as defined in the Food and Drugs Act), pest control products (as defined in the Pest Control Products Act), consumer products (as defined in the Canada Consumer Product Safety Act), and Hazardous waste (being a hazardous product that is sold for recycling or recovery and is intended for disposal), are NOT subject to the label and SDS requirements of the Hazardous Products Regulations (SOR/2015-17), also known as WHMIS 2015. As supplied for use in food, an SDS and WHMIS compliant labeling are NOT required for this product. Since Canadian employers must still provide education and training on health effects, safe use, and storage, and in the interest of providing relevant product information to our customers, this SDS is being provided on a voluntary basis.

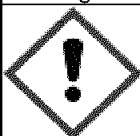
Serious Eye Damage / Eye Irritation	Category 2
OSHA Defined Hazard(s)	Combustible Dust
HPR Defined Hazard(s)	Combustible Dust

Label Elements

NOTE: While label elements are provided within this SDS, under 29 CFR 1910.1200 (b)(5), products already subject to the labeling requirements of other specified federal acts, may be exempt from OSHA labeling.

Signal Word: Warning

GHS Hazard Pictogram(s):



020410, 020420, 020440 - Citric Acid Anhydrous

Revision Date: 30-Nov-2016

Hazard Statement(s):	H319 Causes serious eye irritation May form combustible dust concentrations in air.
<u>Prevention Precautionary Statements:</u>	Wash hands and exposed skin thoroughly after handling. Wear eye/face protection.
<u>Response Precautionary Statements:</u>	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice.

3. Composition/information on ingredients**Chemical nature of the preparation** Substance

Chemical Family Acids
Molecular Formula C₆H₈O₇

The following component(s) in this product are considered hazardous under applicable OSHA (USA), WHMIS (Canada), and/or NOM-002-SCT-2003 (Mexico) regulations (or require disclosure as an air contaminant)

Chemical Name	CAS-No	Weight %	North American Substance Hazard Class
Citric acid	77-92-9	99-100	Eye Irrit. 2;

4. First-aid measures**Description of first aid measures**

Eye Contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If symptoms persist, call a physician.

Skin Contact Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes.

Inhalation Move to fresh air.

Ingestion Clean mouth with water and afterwards drink plenty of water.

Protection of First-aiders Use personal protective equipment. Avoid contact with skin, eyes and clothing.

General Advice If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance. Use personal protective equipment. For personal protection see section 8.

Most important symptoms and affects, both acute and delayed

Eyes Irritating to eyes. Contact with eyes may cause mechanical irritation.

Skin According to GHS hazard classification criteria, the product is not considered as being a skin irritant. Product dust may cause mild, mechanical irritation. Health injuries are not known or expected under normal use.

Inhalation May cause irritation of respiratory tract. Based on the low pH, citric acid would be expected to cause irritation to the respiratory tract, resulting in a higher cough response as the inhalation exposure concentration was increased.

Ingestion Oral exposure is not anticipated under normal working conditions. Health injuries are not known or expected under normal use.

Main Symptoms Itching. Redness. Burning sensation.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

020410, 020420, 020440 - Citric Acid Anhydrous

Revision Date: 30-Nov-2016

5. Fire-fighting measures

Flammable Properties

Fine dust dispersed in air may ignite. Risk of ignition followed by flame propagation or secondary explosions should be prevented by avoiding accumulation of dust, e.g. on floors and ledges.

Extinguishing media

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO₂). Water spray. Foam. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Special hazards arising from the substance or mixture

Hazardous Combustion Products Thermal decomposition can lead to release of irritating gases and vapors, Carbon monoxide (CO), Carbon dioxide (CO₂).

Specific Hazards Arising from the Chemical None known.

Sensitivity to mechanical impact No.

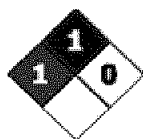
Sensitivity to static discharge Yes. (as dust).

Further information Fine dust dispersed in air may ignite. Dust explosibility class = 1. Weak to moderately explosible.

Advice for fire-fighters

Protective Equipment and Precautions for Firefighters As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA



Health 1
Flammability 1

Stability and Reactivity 0
Physical hazard None known

6. Accidental release measures

Personal Precautions, Protective Equipment, and Emergency Procedures

Avoid contact with the skin and the eyes. Use personal protective equipment. For personal protection see section 8. Avoid dust formation.

Environmental Precautions

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and Materials for Containment and Cleaning Up

Pick up and transfer to properly labelled containers. Avoid dust formation. Keep in suitable, closed containers for disposal. Aqueous spillage should be neutralized and treated prior to discharge. For disposal information see section 13.

7. Handling and storage

Handling

Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Handle in accordance with good industrial hygiene and safety practice. Do not breathe vapours/dust. Use only in area provided with appropriate exhaust ventilation. Avoid dust formation in confined areas. Fine dust dispersed in air may ignite. Ensure adequate ventilation. Refer to NFPA 61, "Standard for the Prevention of Fires and Dust Explosions in Agricultural and Food Processing Facilities".

Storage

Keep containers tightly closed in a cool, well-ventilated place. Keep in properly labelled containers. Keep at temperature not exceeding 23.9 °C / 75 °F. at 23.9 relative humidity. Keep away from metals. Corrosive to metals (as aqueous solution). Keep away from oxidizing agents. Keep away from strong bases. Keep away from amines.

020410, 020420, 020440 - Citric Acid Anhydrous

Revision Date: 30-Nov-2016

8. Exposure controls/Personal protection**Exposure Limits**

Where exposure limits have not been established for specific components of this material, please observe the OSHA and ACGIH established limits for particulates not otherwise classified (PNOC). OSHA PEL: [15 mg/m³ (total dust) 8-hr TWA], [5 mg/m³ (respirable) 8-hr TWA]. ACGIH TLV: [10 mg/m³ (inhalable) 8-hr TWA], [3 mg/m³ (respirable) 8-hr TWA].

Biological Limit Values

No biological limit values have been listed for the component(s) of this product.

**Appropriate Engineering Controls
General Hygiene Considerations**

Local exhaust ventilation. Ensure adequate ventilation, especially in confined areas.
When using, do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing.

Personal Protective Equipment**Eye/face Protection.**

Safety glasses with side-shields. If airborne dust concentrations are excessive, wear goggles.

Skin and Body Protection

Impervious gloves. Long sleeved clothing. Boots.

Respiratory Protection

Respirator with a dust filter. In case of insufficient ventilation wear suitable respiratory equipment.

**9. Physical and chemical properties**

Appearance	White
Physical State	Solid: Powder / Granular
Odor	Odorless
Odor Threshold	Not applicable
pH	1.8 @ 25°C at 5wt% conc
Dissociation Constants (pKa)	3.13, 4.76, and 6.4 at 25°C
Flash Point	Not applicable (solid)
Autoignition Temperature	Not applicable (No obligation to report where the autoignition temperature is >400°C.)
Boiling point	Not applicable (decomposes before boiling)
Melting/Freezing Point	153 °C / 307 °F (101.3 kPa)
Decomposition temperature	No information available
Oxidizing Properties	Not oxidizing
Flammability Limits in Air	Not flammable
Explosion Limits	Not explosive
Water Solubility	590g/l at 20°C
Solubility(ies)	
Surface Tension	Not applicable. (no surface tension anticipated).
Evaporation Rate	Not applicable (solid)
Vapor Pressure	2.21E-6 Pa at 25°C Not applicable
Vapor Density	Not applicable
Specific Gravity / Relative Density	1.665g/m ³ at 20°C.
Bulk Density	500-950kg/m ³ at 20°C
Viscosity (kinematic)	Not applicable (solid)
Partition Coefficient (n-octanol/water)	-0.2 to -1.8
Explosive Properties	Not explosive

020410, 020420, 020440 - Citric Acid Anhydrous

Revision Date: 30-Nov-2016

10. Stability and reactivity

Reactivity Reactions with metal nitrates may be potentially explosive. Aqueous form is corrosive to copper, zinc, aluminum and their alloys.

Stability Not applicable. Stable under normal conditions.

Possibility of Hazardous Reactions None under normal processing.

Conditions to Avoid Avoid dust formation. Heat, flames and sparks.

Incompatible Materials Amines. Heavy metals. Strong oxidizing agents. Strong bases.

Hazardous Decomposition Products Thermal decomposition can lead to release of irritating gases and vapors. Carbon monoxide (CO). Carbon dioxide (CO₂).

11. Toxicological information

Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.			
Chemical Name	Weight %	LD50 Oral	LD50 Dermal	LC50 Inhalation
Citric acid	99-100	5400 mg/kg Mouse 11700 mg/kg Rat	>2000 mg/kg bw Rat	
Skin corrosion/irritation	Based on available data, not, or only slightly irritating.			
Serious eye damage/eye irritation	Irritant, causes serious eye irritation.			
Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)			
Species	Rabbit (New Zealand White)			
Results	Irritating: Overall irritation score for 10% solution: 9.3 of max. 110 (mean (of 3 animals)) (Time point: at 1, 24, 48 or 72 h) (fully reversible within: 7 days) (score achieved at 1 h) Overall irritation score for 30% solution: 16 of max. 110 (mean (of 3 animals)) (Time point: at 1, 24, 48 or 72 h) (not fully reversible within: 14 days) (fully reversible in 14-21 days) (expert opinion) (score achieved at 1 h)			
Respiratory or skin sensitisation	Based on available data, not expected to be a skin or respiratory sensitiser.			
Germ cell mutagenicity	Based on available data, negative to test/non-mutagenic.			
Carcinogenicity	Based on available data, no evidence of carcinogenicity.			
Reproductive toxicity	Based on available data, no evidence of reproductive toxicity			
STOT - single exposure	No evidence of toxicity.			
STOT - repeated exposure	Based on available data, no toxicity identified at highest exposure levels [NOAEL(rats) 4000mg/kg bw/d].			
Aspiration hazard	Based on available data, no known aspiration hazard.			

Potential health effects

Eyes

Irritating to eyes. Contact with eyes may cause mechanical irritation.

Skin

According to GHS hazard classification criteria, the product is not considered as being a skin irritant. Product dust may cause mild, mechanical irritation. Health injuries are not known or expected under normal use.

Inhalation

May cause irritation of respiratory tract. Based on the low pH, citric acid would be expected to cause irritation to the respiratory tract, resulting in a higher cough response as the inhalation exposure concentration was increased.

Ingestion

Oral exposure is not anticipated under normal working conditions. Health injuries are not known or expected under normal use.

Main Symptoms

Itching. Redness. Burning sensation.

020410, 020420, 020440 - Citric Acid Anhydrous

Revision Date: 30-Nov-2016

12. Ecological information

Ecotoxicity

Not classified for aquatic toxicity. Contains no substances known to be hazardous to the environment. Contains no substances known to be not degradable in waste water treatment plants.

Chemical Name	Fresh Water Algae	Acute Fish Toxicity	Daphnia (Water flea)	Effects on micro-organisms	Other
Citric acid	NOEC(8d): 425mg/l (nominal)*	LC50(48h):440mg/L (Leuciscus idus)(nominal)	EC50(24h): 1535mg/L (Daphnia magna)(nominal)		

*Determined by extrapolation (testing of intrinsic toxicity to algae impractical due to nutrient complexing behaviour of citric acid)

Predicted No Effect Concentrations (PNEC) - Determined by extrapolation

Chemical Name	Aqua (fresh water)	Aqua (marine)	Sewage Treatment Plant	Sediment (fresh water)	Sediment (marine)	Soil
Citric acid	0.44mg/l	0.044mg/l	>1000mg/l	34.6mg/kg sediment dw	3.46mg/kg sediment dw	33.1 mg/kg

BCF

Bioaccumulation is unlikely. [Logk_{ow} < 0].

Chemical Name	log Kow	BCF
Citric acid	-0.2 to -1.8	BCF ~ 3.2 (estimated)

Persistence/Degradability

Readily biodegradable

Mobility

Soluble in water.

PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).

Other adverse effects

Nothing specific known.

13. Disposal considerations

Whenever possible, as rules and regulations allow, please recycle or manage materials to minimize waste.

Waste Disposal Methods

Dispose of in compliance with the laws and regulations pertaining to this product in your jurisdiction. Rinsewater resulting from cleanup should be collected for treatment before disposal. Solutions with low pH-value should be neutralized before discharge.

Contaminated Packaging

Empty containers should be decontaminated and taken for local recycling, recovery or waste disposal.

14. Transport information

Domestic transport regulations (USA)

DOT Not regulated.

Domestic transport regulations (Canada)

TDG Not regulated.

Domestic transport regulations (Mexico)

MEX Not regulated.

International transport regulations

ICAO Not regulated.

IATA Not regulated.

IMDG/IMO Not regulated.

020410, 020420, 020440 - Citric Acid Anhydrous

Revision Date: 30-Nov-2016

15. Regulatory information

International Inventories

The components of this product are reported in the following inventories:

Chemical Name	TSCA	DSL	NDSL	ICL	EINECS	ELINCS	AICS
Citric acid	Yes	Yes	No	No	Yes 201-069-1	No	Yes

Chemical Name	ENCS ISHL	CHINA	PICCS	KECL	Taiwan	Turkey	NZIoC
Citric acid	Yes (2)-1318	Yes	Yes	Yes KE-20831	Yes	Yes 201-069-1	No

USA

Federal Regulations

Ozone Depleting Substances:

No Class I or Class II material is known to be used in the manufacture of, or contained in, this product.

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product is not known to contain any chemicals which are subject to the reporting requirements of the Act or regulations contained in 40 CFR 372.

CERCLA/SARA 103-302

Sections 103-302 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product is not known to contain any chemicals which are subject to the reporting requirements of the Act or regulations contained in 40 CFR 103-302.

SARA 311/312 Hazardous Categorization

Refer to the OSHA hazard classification(s) provided in section 2 of this SDS.

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes (when in the form of combustible dust)
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 63)

This product is not known to contain any HAPs.

State Regulations

State Right-to-Know

No known components subject to "Right-To-Know" legislation.

Canada

(NPRI) Canadian National Pollutant Release Inventory

No known component is listed on NPRI.

Mexico

Mexico - Grade

Moderate risk, Grade 2

16. Other information

Prepared By:	ADM Specialty Food, Corn
Original Preparation Date:	15-Apr-2009
Revision Date:	30-Nov-2016
Revision Number:	1
Reason for revision:	New SDS format. This version replaces all previous versions.

020410, 020420, 020440 - Citric Acid Anhydrous

Revision Date: 30-Nov-2016

Abbreviations and acronyms

A1 - Known Human Carcinogen
A2 - Suspected Human Carcinogen
A3 - Animal Carcinogen
A4 - Not classifiable as a human carcinogen
ACGIH TLV - American Conference of Governmental Industrial Hygienists Threshold Limit Values
CAS - Chemical Abstract Service
Ceiling - Ceiling Limit Value: Concentrations that should never be exceeded at any given time (instantaneous)
CHINA - Chinese Inventory of Existing Chemical Substances (China)
CLP - Classification, Labelling and Packaging, Regulation (EC)1272/2008
CSA - Chemical Safety Assessment
CSR - Chemical Safety Report
Delisted - Substances Delisted from Report on Carcinogens
DNEL - Derived No Effect Level
DOT - U.S. Department of Transportation
DSL - Domestic Substance List (Canada)
EC - European Commission
EC No. - European Community number
EC50 - Half maximal effective concentration
EINECS - European Inventory of Existing Commercial Chemical Substances (EU)
ELINCS - European List of Notified Chemical Substances (EU)
ENCS - Existing and New Chemical Substances (Japan) / ISHL - Industrial Health and Safety Law (Japan)
EPCRA - Emergency Planning and Community Right-to-Know Act of 1986 (USA)
FOSFA - The Federation of Oils, Seeds and Fats Associations
GHS - Globally Harmonized System of Classification and Labelling of Chemicals
Group 1 - Carcinogenic to Humans
Group 2A - Probably Carcinogenic to Humans
Group 2B - Possibly Carcinogenic to Humans
Group 3 - Not Classifiable
IARC - International Agency for Research on Cancer
IATA - International Air Transport Association Dangerous Goods Regulations
IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO - International Civil Aviation Organisation
ICL - In Commerce List (Canada)
IDLH - Immediately Dangerous to Life or Health
IMDG - International Maritime Dangerous Goods Code
IMO - International Maritime Organization
IUB - International Union of Biochemistry and Molecular Biology
KECL - Korean Existing and Evaluated Chemical Substances (Korea)
Known - Known Carcinogen
LC50 - Lethal concentration that produces fatalities in 50% of a given test population
LD50 - Median lethal dose of a given test population
Marpol - International Convention for the Prevention of Pollution From Ships
MEPC - Marine Environment Protection Committee
MEX - NOM-002-SCT/2003 List of Hazardous Substances and Materials Most Commonly Transported
MEXICO - Mexico Occupational Exposure Limits
NDSL - Non Domestic Substances List (Canada)
NFPA - National Fire Protection Association
NIOSH - National Institute of Occupational Safety and Health
NOAEL - No Observed Adverse Effect Level
NTP - National Toxicology Program
NZIoC - New Zealand Inventory of Chemicals (New Zealand)
OECD - Organisation for Economic Co-operation and Development
OSHA - Occupational Safety & Health Administration
OSHA PEL - Occupational Safety and Health Administration Permissible Exposure Limits

020410, 020420, 020440 - Citric Acid Anhydrous

Revision Date: 30-Nov-2016

PICCS - Inventory of Chemicals and Chemical Substances (Philippines)

PNEC - Predicted No-Effect Concentration

Present - Carcinogen or potential carcinogen to be identified under OSHA's Hazard Communication Standard

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

SEN - Sensitizer notation. May reflect risk of dermal and/or inhalation sensitization (consult ACGIH documentation).

Skin notation - Potential for cutaneous absorption

STEL - Short Term Exposure Limit: Concentrations that should not be exceeded except for short periods of time (usually 15-minutes)

STOT - Specific Target Organ Toxicity

STV - Short Term Value (same as STEL)

TDG - Transportation of Dangerous Goods (Transport Canada)

TSCA - Toxic Substances Control Act, Section 8(b) Inventory (USA)

TWA - Time Weighted Average: Average concentration that should not be exceeded during a work day (usually 8-hours)

Under Consideration - Under Consideration by the National Toxicology Program

vPvB - Very Persistent and Very Bioaccumulative

WHMIS - Workplace Hazardous Materials Information System

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of sheet